



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PC250-230
Job Sheet 175608



Part No: PC250-230

Job Qty: 6 ea

Part Name: Upper Lock Bumper



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/9/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG PC250-230 REV:A IPP REV A 18.02.26 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	6 Ea		4/12/18	0.00	0.00	Start Up Machining-1		MIC
100	Small Fab	6 pcs		4/13/18	0.00	0.60	Small Fab-1		MIC DAS
120	QC	6 pcs		4/13/18	0.00	0.00	QC5		28 7-88
130	Packaging	6 pcs		4/13/18	0.00	0.00	Packaging3-2		GA — JO GA-A/air
140	QC21-SA	6 Ea		4/13/18	0.00	0.00	QC21		APR 1 2 2018

Part Op
Descriptions: 100 - 1- CUT TO SIZE AND CHAMFER AS PER DWG

DAS
21
9.80
APR 1 2 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8695K716	Polyurethane Rod 1.00" DIA. 80A (Hard)	1.0980 ft (.183 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	8695K716	1	7	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

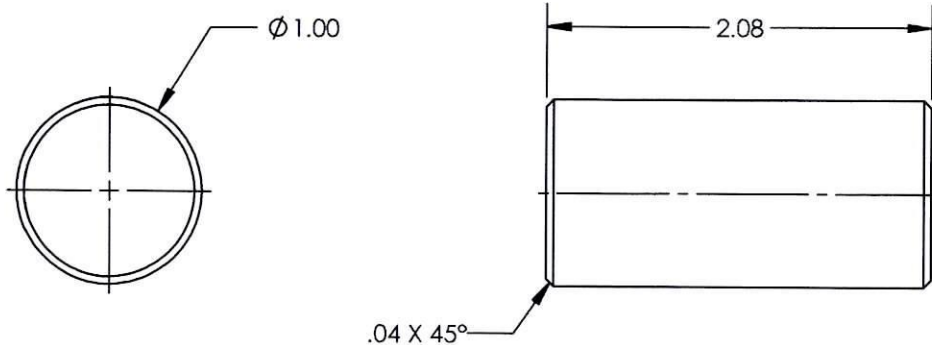
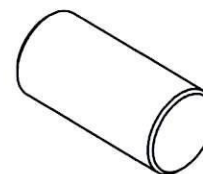
QA Closed: _____ Date: _____

Work Order update only ☐

Work C Pai NCI Date : 	 Container No: S059427 Part: PC250-230 Job No: 175608 Serial No/Batch: S059427 Revision: A Inspector:	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL : 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Date: 04/10/19	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: center;">AGAINST DEPARTMENT/PROCESS</th> </tr> <tr> <td style="width: 25%;"> Skid-tube Machining Thermoforming Large Fab </td> <td style="width: 25%;"> Cross tube Small Fab Finishing Composite </td> <td style="width: 25%;"> Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier </td> <td style="width: 25%;"> Engineering Quality Other </td> </tr> <tr> <td colspan="3">QTY Effective :</td> <td>MRB (QSI042) Approval</td> </tr> <tr> <th colspan="4" style="text-align: center;">Disposition</th> </tr> <tr> <td colspan="3" style="height: 150px;"></td> <td> Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval </td> </tr> </table>	AGAINST DEPARTMENT/PROCESS				Skid-tube Machining Thermoforming Large Fab	Cross tube Small Fab Finishing Composite	Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	Engineering Quality Other	QTY Effective :			MRB (QSI042) Approval	Disposition							Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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LOA Substation Past Expiry Date Misidentified Wave/Twist in Tube Marks/Chatter OTHER :																								

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/7/2013	CFS	
A	14-0129	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE UPPER LOCK BUMPER	
DWG NO. PC250-230	REV A
MAT'L POLYURETHANE	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 6/8/2004
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			PC250-230	1	UPPER LOCK BUMPER	POLYURETHANE	Ø1 X 2-1/8

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								